

Tool Control Technician 3rd shift

Jagemann Stamping Company is a rapidly growing and expanding full-service stamping company recognized world-wide as a leading manufacturer of deep drawn, progressive, and fine blanked stampings. The latest technology coupled with the best people in a state of the art manufacturing facility, which encompasses all functional aspects including sales, design, tool building and manufacturing, enables Jagemann Stamping to provide its customer with products and service that consistently exceed expectations.

Jagemann Stamping, one of Manitowoc County's premier employers, is headquartered in Manitowoc, WI on the banks of beautiful Lake Michigan, 30 minutes south of Green Bay, WI and an hour north of Milwaukee, WI. In addition to offering a stable, dynamic work environment, Jagemann Stamping provides professional development and challenging careers with opportunities for growth and advancement where innovation and knowledge sharing are valued and rewarded. Jagemann Stamping employees receive highly competitive compensation and an exceptional benefits package including:

- Medical, dental, vision, life insurance available immediately upon hire
- 90/10% coinsurance for in network claims after deductible
- Company paid short term and long term disability
- Roth and traditional 401(k) plan
- Vacation awarded immediately upon hire
- 10 paid holidays
- 7.5% shift differential and additional vacation for 2nd and 3rd shifts
- On site workout facility for employees and spouses
- Education assistance plan
- Career development and progression
- Flexible, employee-friendly policies and work environment
- **Wall to wall air conditioned facility**

Wage Range: Base Wage **\$13.12 to \$17.76**, depending on skills and experience.
(7.5% shift differential for 3rd shift)

Actual wage with shift differential **\$14.10 to \$19.09**, depending on skills and experience.

Additional vacation earned for 3rd shift

Shift: 3rd shift 10:00 pm to 6:00 am

MAJOR FUNCTION:

To provide cleaning, evaluation, refurbishment, storage, distribution, and inventory control of individual tooling and tooling sets necessary to support the production effort.

MAJOR RESPONSIBILITIES:

Clean tooling and machine parts received from the production floor. Include the disassembly of tooling and the safe efficient operation of tool washing equipment. Washer area must be kept clean and orderly. Wash equipment must be maintained consistent with preventative maintenance requirements.

Evaluate tools and tool kits for damage, wear, and completeness. Includes the use of the computer system to identify tool specifications and identification numbers. Requires knowledge of part defect identification and the relationship between part quality and tool wear/damage. Includes visual inspection of tooling for defects, polish, sharpness and proper sizes. May include determining the need for substitute and/or replacement tools, and the issuance of tool order. This may include drawing from spare tooling, ordering tooling new or repair. Process requires knowledge of related transactions and order release functions. Requires the use of micrometers and bore indicators to determine accuracy of tooling dimension.

Restore tools and tool kits to required quality and completeness. Includes scheduling the repair and replacement of tooling. Includes replacement with tools from the spare tool inventory, issuing orders to replenish the spare tool inventory when required. Tooling orders are based on personal observation of the incumbent, inventory level of spares, the request of supervisor, or breakage and damage encountered during a production run.

Store tools and tool kits in their appropriate location. Include use of computer system inquiries to determine dedicated location for production tools and spare tools. Include receipt of tools from production or tool build. Includes the processes required for incoming inspection, documentation, and transactions required to update related files. Return tooling and last part samples to appropriate storage location. New tooling may require labeling the location, re-arrangement of storage drawers, up-date of item master file and pick list.

Distribute tooling and tool kits as required to support the production floor. Includes the review of production schedules, creation of pick list, location of tools, picking of tools, and movement of tools to the press. Includes documentation of any required communication to the Press Technician to communicate tool status. Includes preset and/or assembly of tooling as required to prepare tooling set for set-up and installation at the press. Punches are assembled and pre-set in holders, die inserts assembled and extra slides prepared when possible to reduce set-up time at the press.

Use system inquiries to determine status of tools on order to ensure tool availability to meet press schedules. Includes expedite/de-expedite of tools as required to meet schedule. Include communication with production control to advise of potential problems and lack of tooling for pending production.

Participate in and support team-building activities. Include regular attendance and consistent participation at team meetings. Include fostering a team environment and support of team objectives and projects. Includes participation in team training activities.

Responsible to maintain an accurate inventory of tools. Includes neat and organized tools storage systems, tool identification, location identification, and location balance. Include periodic cycle count and inventory validation.

Responsible for cleanliness and neatness of surrounding area in addition to exercising the performance of all duties according to safe operation procedures in order to avoid creating an injury hazard for self or others. This also includes cleaning equipment internally and externally.

Occupation includes a requirement to follow Environmental Health and Safety procedures.

Other duties as assigned by supervisor for additional experience and/or training or refinement of skills or in preparation for advancement.

If you desire the chance to make a difference and to work with great people who value teamwork, challenges and the ability to impact the future of the company, please apply on line at www.indeed.com , www.jagemann.com. or apply in person at Jagemann Stamping Company, 5757 West Custer Street, Manitowoc, WI 54220.

Jagemann Stamping is an Equal Opportunity employer. All qualified applicants will receive consideration for employment without regard to race, color, religion, sex, national or ethnic origin, sexual orientation, gender identity or expression, age, disability, veteran status or other characteristics protected by law.

